



Bergamid™ A70 G20 Natural

Polyamide 66

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Africa & Middle East • Europe • Asia Pacific • Latin America • North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Features	• General Purpose
Appearance	• Natural Color
Forms	• Pellets

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.25 to 1.29 g/cm ³	1.25 to 1.29 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	1.06E+6 psi	7300 MPa	ISO 527-2
Tensile Stress	21000 psi	145 MPa	ISO 527-2
Tensile Strain (Break)	3.0 %	3.0 %	ISO 527-2
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	4.8 ft·lb/in ²	10 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C)	31 ft·lb/in ²	65 kJ/m ²	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	473 °F	245 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	473 °F	245 °C	ISO 75-2/A
Melting Temperature (DSC)	491 to 509 °F	255 to 265 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Comparative Tracking Index	500 V	500 V	IEC 60112
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.12 in (3.0 mm))	HB	HB	UL 94
FMVSS Flammability	< 3.9 in/min	< 100 mm/min	DIN 75200

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	536 to 572 °F	280 to 300 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

Notes

¹ Typical values are not to be construed as specifications.